

### Operation mode:

The MEK upper assembly (1) is mounted on the MGW or SWS upper assembly. The MEK lower assembly (2) fits onto the MGW or SWS lower assembly. The MEK is automatically coupled by the mechanical connection of the change system.

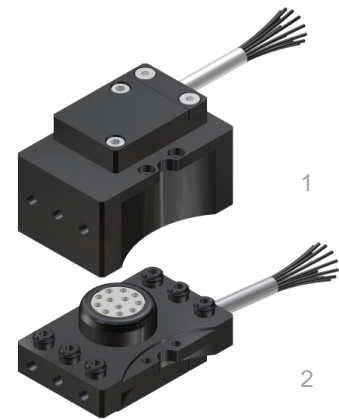
### Advantages:

Mechanical, pneumatic and electric connections are established simultaneously.

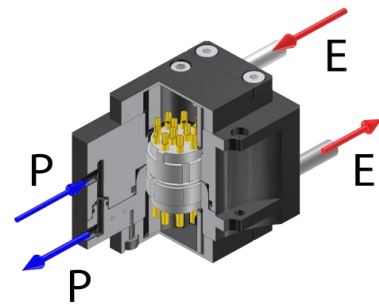
Can withstand 50,000 alternating cycles

Individual wiring

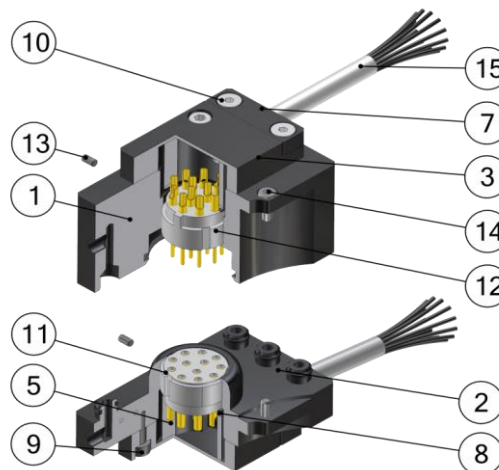
Coding of the interchangeable parts



Technical specifications		MEK063	
Suitable for		MGW063, SWS063	
Pneumatic ducts	number P	6	
	nominal width NW [mm]	M5	
	operating pressure p [bar]	-1 to 8	
Electrical ducts	no. of poles E	12	6
	rated current per pole I [A]	9	20
	rated voltage U [V]	63	125
	contact resistance per pole R [mΩ]	3	1,3
	contact durability (cycles)	50.000	
Mass [kg]	upper assembly	0,11	
	lower assembly	0,06	
Protection class (higher requirement only on request)		IP40	
Operating temperature range [°C]		-30 to +120	

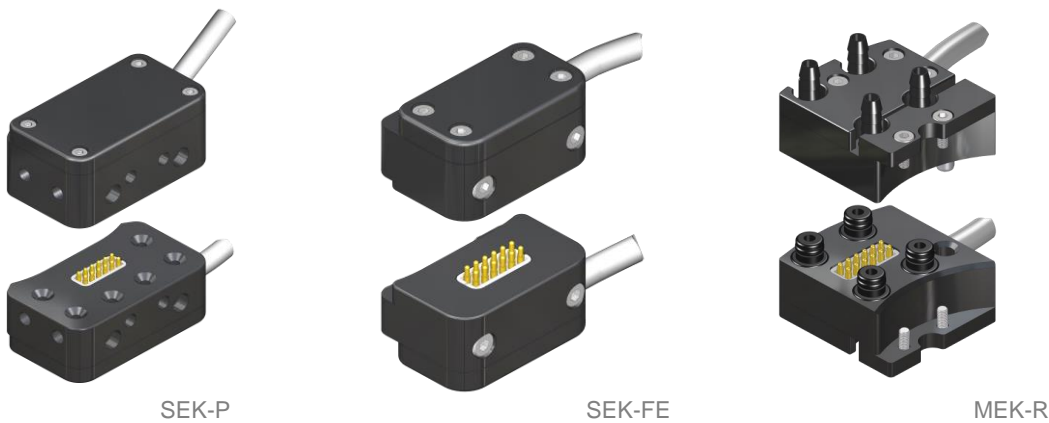


Pos.	Description
1	Upper assembly
2	Lower assembly
3	Cover
5	Distance bushing
6	O-Ring
7	Strain relief
8	O-Ring
9	Socket head screw
10	Countersunk head screw
11	Electrical bushing
12	Electrical plug
13	Cylindrical pin
14	Mounting screw
15	Cable (optional)

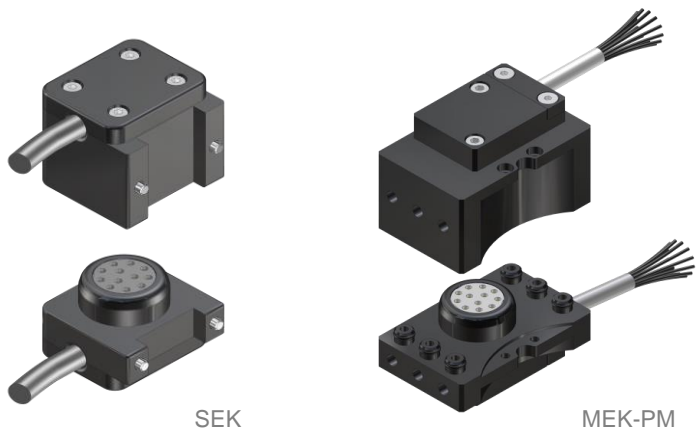


**Multi energy coupling Ø63...**

G-MEK063-O-6PM5	upper assembly, 6 x air, M5 radial
G-MEK063-U-6PM5	lower assembly, 6 x air, M5 radial
G-MEK063-O-6PM5-1E12	upper assembly, 6 x air, M5 radial, electrical plug 12 poles
G-MEK063-U-6PM5-1E12	lower assembly, 6 x air, M5 radial, electrical bushing 12 poles
G-MEK063-O-6PM5-1E12-M12-300	upper assembly, 6 x air, M5 radial, electrical plug 12 poles, with 300 mm cable, plug M12
G-MEK063-U-6PM5-1E12-M12-300	lower assembly, 6 x air, M5 radial, electrical bushing 12 poles, with 300 mm cable , bushing M12



Products	Electrical connection	Cable variants
SEK-P / SEK-FE / MEK-R upper assembly	Electric strip, female (suitable for spring contacts)	M8-bushing, M12-plug, open end
SEK-P / SEK-FE / MEK-R lower assembly	Electric strip, male (including spring contacts)	M8-plug, M12-bushing, open end



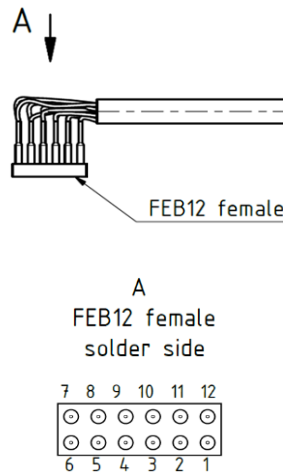
Products	Electrical connection	Cable variants
SEK / MEK-PM upper assembly	Insulating body with pin contacts	M8-bushing, M12-plug, open end
SEK / MEK-PM lower assembly	Insulating body with socket contacts	M8-plug, M12-bushing, open end



As standard, we offer the listed products for self-soldering.  
The contact assignment of the pre-assembled connections can be found in the following data sheets.

Ordering example: G-SEK100-O/U-1FE12  
G-MEK063-O/U-6PM5-1E12

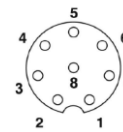
FEB12
Electric strip, female
12-poles (female)
Strip 2x 6 rows
Rated current per pole: 2A
Contact resistance < 20mΩ
Contact spacing: 2,54mm
Gilded
Solder connection



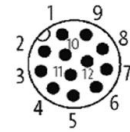
M8-bushing

M12-plug

M8 female

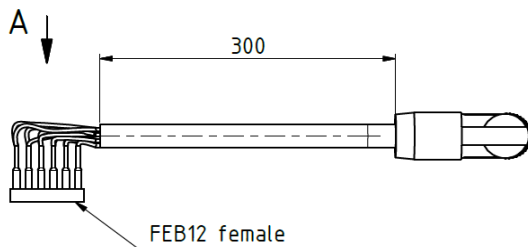


M12 Male



300-M8

300mm cable, circular connector M8-bushing



pin assignment	
1	white
2	brown
3	green
4	yellow
5	grey
6	pink
7	blue
8	red
9	---
10	---
11	---
12	---

M8-bushing

8 poles (female)

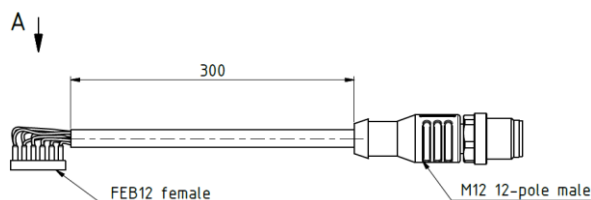
Cable: drag chain suitable  
According to IEC-61076-2-104  
Operating voltage: max 30 V  
Rated current (at 30°): 1,5 A  
Temperature range: -25...85°C  
Cable: PUR halogen-free

included in: G-SEK100-O-1FE12-300-M8  
G-MEK063-O-4PR4-1FE12-300-M8

spare part: EG-MEK-FEB12-300-M8-BW

300-M12

300mm cable, circular connector M12 plug



FEB12 female	colour	M12 male
1	white	3
2	brown	1
3	green	4
4	yellow	6
5	grey	8
6	pink	5
7	blue	2
8	red	9
9	black	7
10	violet	10
11	grey/pink	11
12	blue/red	12

M12-plug

12 poles (male)

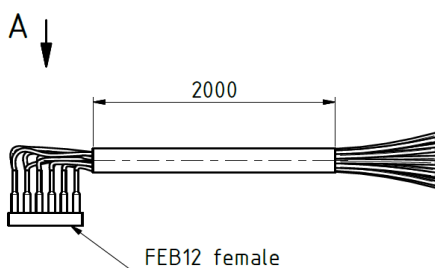
Cable: drag chain suitable  
12 x 0,14mm<sup>2</sup>, Ø5,6  
According to IEC-61076-2-104  
Operating voltage: max 30 V  
Rated current (at 30°): 1,5 A  
Insulation resistance: ≥10<sup>3</sup>Ω  
Temperature range: -25...85°C  
Cable: PUR halogen-free

included in: G-SEK100-O-1FE12-300-M12  
G-MEK063-O-4PR4-1FE12-300-M12

spare part: EG-MEK-FEB12-300-M12

2000-OE

2000mm cable, open end



pin assignment	
1	white
2	brown
3	green
4	yellow
5	grey
6	pink
7	blue
8	red
9	black
10	violet
11	grey-pink
12	blue-red

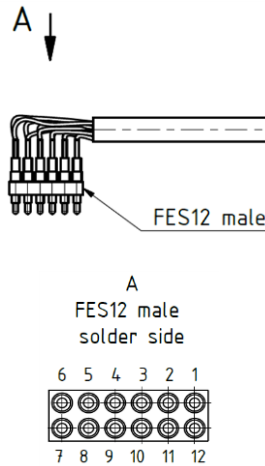
Open end

12 poles

Cable: drag chain suitable  
Outer-Ø (D): 5,6 ± 0,2mm  
Nominal voltage: ≤300V  
Bending radius:  
- fixed installation: >5 x D  
- in motion: >10 x D  
Wire cross-section: 12 x 0,14mm<sup>2</sup>  
Insulation resistance: ≥10<sup>3</sup>Ω  
Temperature range: -25...85°C  
Material: PUR halogen-free  
Rated current (at 30°): 2 A

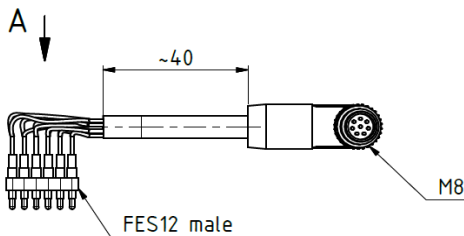
included in: G-SEK100-O-1FE12-2000-OE  
G-MEK063-O-4PR4-1FE12-2000-OE  
spare part: EG-MEK-FEB12-2000OE

FES12
Electric strip, male
Spring contacts
12 poles (male)
Strip 2x 6 rows
Spring force: 0,6N at 0,7mm
Rated current per pole: 2A
Contact resistance < 20mΩ
Contact spacing: 2,54mm
Gilded
Solder connection
Max stroke: 2,4mm



M8 plug	M12 bushing
M8 male	M12 Female

40-M8
40mm cable, circular connector M8 plug



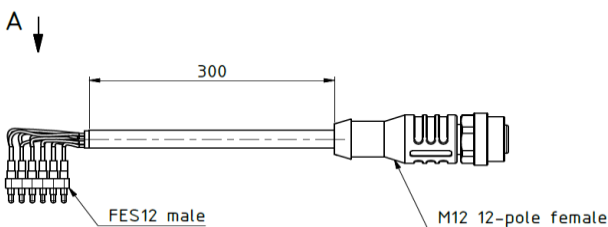
pin assignment	
1	white
2	brown
3	green
4	yellow
5	grey
6	pink
7	blue
8	red
9	---
10	---
11	---
12	---

M8 plug
8 poles (male)
Cable: drag chain suitable
Operating voltage: max 30 V
Rated current (at 30°): 1,5 A
Temperature range: -25...85°C
Cable: PUR halogen-free

included in: G-SEK100-U-1FE12-40-M8  
G-MEK063-U-4PR4-1FE12-40-M8

spare part: EG-MEK-FES12-40-M8-SW

300-M12
300mm cable, circular connector M12 bushing



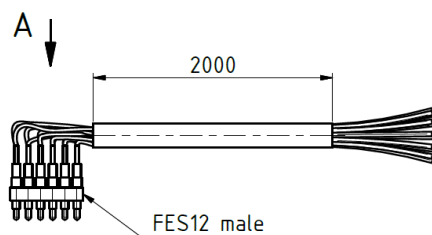
FES12 male	colour	M12 fem.
1	white	3
2	brown	1
3	green	4
4	yellow	6
5	grey	8
6	pink	5
7	blue	2
8	red	9
9	black	7
10	violet	10
11	grey/pink	11
12	blue/red	12

M12 bushing
12 poles (female)
Cable: drag chain suitable
12 x 0,14mm <sup>2</sup> , Ø5,6
According to IEC-61076-2-104
Operating voltage: max 30 V
Rated current (at 30°): 1,5 A
Insulation resistance: ≥10 <sup>3</sup> Ω
Temperature range: -25...85°C
Cable: PUR halogen-free

included in: G-SEK100-U-1FE12-300-M12  
G-MEK063-U-4PR4-1FE12-300-M12

spare part: EG-MEK-FES12-300-M12

2000-OE
2000mm cable, open end



pin assignment	
1	white
2	brown
3	green
4	yellow
5	grey
6	pink
7	blue
8	red
9	black
10	violet
11	grey-pink
12	blue-red

Open end
12 poles
Cable: drag chain suitable
Outer-Ø (D): 5,6 ± 0,2mm
Nominal voltage: ≤300V
Bending radius:
- fixed installation: >5 x D
- in motion: >10 x D
Wire cross-section: 12 x 0,14mm <sup>2</sup>
Insulation resistance: ≥10 <sup>3</sup> Ω
Temperature range: -25...85°C
Material: PUR halogen-free
Rated current (at 30°): 2 A

included in: G-SEK100-U-1FE12-2000-OE  
G-MEK063-U-4PR4-1FE12-2000-OE  
spare part: EG-MEK-FES12-2000OE

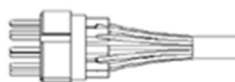
### IKS12

Insulating body with pins

12 poles (male)

Rated current per pole: 9A

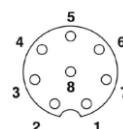
Contact resistance < 3mΩ



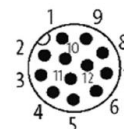
### M8 bushing

### M12 plug

M8 female

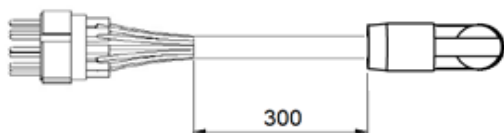


M12  
Male



### 300-M8

300mm cable, circular connector M8 bushing



pin assignment	
1	white
2	brown
3	green
4	yellow
5	grey
6	pink
7	blue
8	red
9	---
10	---
11	---
12	---

### M8 bushing

8 poles (female)

Cable: drag chain suitable

According to IEC-61076-2-104

Operating voltage: max 30 V

Rated current (at 30°): 1,5 A

Temperature range: -25...85°C

Cable: PUR halogen-free

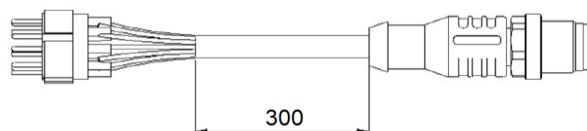
included in: G-SEK100-O-1E12-300-M8

G-MEK063-O-6PM5-1E12-300-M8

spare part: EG-MEK-IKS12-300-M8-BW

### 300-M12

300mm cable, circular connector M12 plug



pin assignment	
1	brown
2	blue
3	white
4	green
5	pink
6	yellow
7	black
8	grey
9	red
10	violet
11	grey-pink
12	blue-red

### M12 plug

12 poles (male)

Cable: drag chain suitable

12 x 0,14mm<sup>2</sup>, Ø5,6

According to IEC-61076-2-104

Operating voltage: max 30 V

Rated current (at 30°): 1,5 A

Insulation resistance: ≥10<sup>3</sup>Ω

Temperature range: -25...85°C

Cable: PUR halogen-free

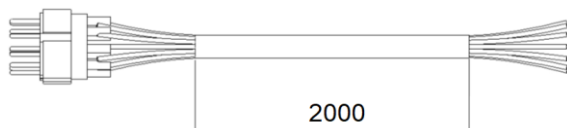
included in: G-SEK100-O-1E12-300-M12

G-MEK063-O-6PM5-1E12-300-M12

spare part: EG-MEK-IKS12-300-M12

### 2000-OE

2000mm cable, open end



pin assignment	
1	brown
2	blue
3	white
4	green
5	pink
6	yellow
7	black
8	grey
9	red
10	violet
11	grey-pink
12	blue-red

### Open end

12 poles

Cable: drag chain suitable

Outer-Ø (D): 5,6 ± 0,2mm

Nominal voltage: ≤300V

Bending radius:

- fixed installation: >5 x D

- in motion: >10 x D

Wire cross-section: 12 x 0,14mm<sup>2</sup>

Insulation resistance: ≥10<sup>3</sup>Ω

Temperature range: -25...85°C

Material: PUR halogen-free

Rated current (at 30°): 2 A

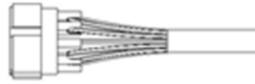
included in: G-SEK100-O-1E12-2000-OE

G-MEK063-O-6PM5-1E12-2000-OE

spare part: EG-MEK-IKS12-2000-OE

**IKB12**

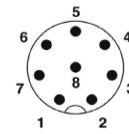
- Insulating body with bushings
- 12 poles (female)
- Rated current per pole: 9A
- Contact resistance < 3mΩ



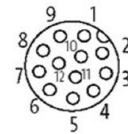
**M8 plug**

**M12 bushing**

**M8 male**

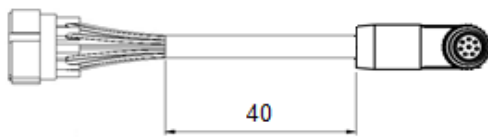


**M12 Female**



**40-M8**

40mm cable, circular connector M8 plug



pin assignment	
1	white
2	brown
3	green
4	yellow
5	grey
6	pink
7	blue
8	red
9	---
10	---
11	---
12	---

**M8 plug**

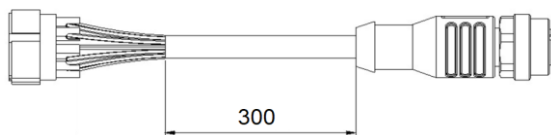
- 8 poles (male)
- Cable: drag chain suitable
- Operating voltage: max 30 V
- Rated current (at 30°): 1,5 A
- Temperature range: -25...85°C
- Cable: PUR halogen-free

included in: G-SEK100-U-1E12-40-M8  
G-MEK063-U-6PM5-1E12-40-M8

spare part: EG-MEK-IKB12-40-M8-SW

**300-M12**

300mm cable, circular connector M12 bushing



pin assignment	
1	brown
2	blue
3	white
4	green
5	pink
6	yellow
7	black
8	grey
9	red
10	violet
11	grey-pink
12	blue-red

**M12 bushing**

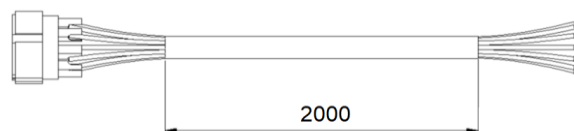
- 12 poles (female)
- Cable: drag chain suitable
- 12 x 0,14mm<sup>2</sup>, Ø5,6
- According to IEC-61076-2-104
- Operating voltage: max 30 V
- Rated current (at 30°): 1,5 A
- Insulation resistance: ≥10<sup>3</sup>Ω
- Temperature range: -25...85°C
- Cable: PUR halogen-free

included in: G-SEK100-U-1E12-300-M12  
G-MEK063-U-6PM5-1E12-300-M12

spare part: EG-MEK-IKB12-300-M12

**2000-OE**

2000mm cable, open end



pin assignment	
1	brown
2	blue
3	white
4	green
5	pink
6	yellow
7	black
8	grey
9	red
10	violet
11	grey-pink
12	blue-red

**Open end**

- 12 poles
- Cable: drag chain suitable
- Outer-Ø (D): 5,6 ± 0,2mm
- Nominal voltage: ≤300V
- Bending radius:
  - fixed installation: >5 x D
  - in motion: >10 x D
- Wire cross-section: 12 x 0,14mm<sup>2</sup>
- Insulation resistance: ≥10<sup>3</sup>Ω
- Temperature range: -25...85°C
- Material: PUR halogen-free
- Rated current (at 30°): 2 A

included in: G-SEK100-U-1E12-2000-OE  
G-MEK063-U-6PM5-1E12-2000-OE  
spare part: EG-MEK-IKB12-2000-OE